



K39 is a single acting rod seal which consists of reinforced cotton fabric and nitrile rubber vulcanized together forming an integral sealing element.

PRODUCT ADVANTAGES

- Functions even with poor surfaces
- Reinforced cotton fabric base prevents the seal from extrusion
- Good sealing at low pressures

APPLICATION

Mobile hydraulics and Standard cylinders

MALZEME		KODU	
NBR	80 SHORE A	NB8001	
COTTON FABRIC NBR		FB8001	

OPERATING CONDITIONS			
MEDIA	Mineral oils (DIN 51524)	HFA and HFB	HFC
TEMPERATURE	-30°C +105°C	+5°C +60°C	-20°C +50°C
PRESSURE	≤250 Bar	≤250 Bar	≤250 Bar
SPEED	≤0.5 m/sn	≤0.5 m/sn	≤0.5 m/sn

Note: The above data are maximum values and cannot be used at the same time.

SURFACE ROUGH	HNESS	Ra	Rmax
Sliding Surface	Ød	≤0.4 µm	≤3.2 µm
Groove Base	ØD	≤1.6 µm	≤10 µm
Groove Flanks	В	≤3.2 µm	≤16 µm

Note: It is recommended to have 50% to 90% of the working surface material contact area value.

INSTALLATION

K39 is to be assembled into open grooves if rod diameter is less than 40 mm. It is very important that the assembly tools must be of soft material and have no sharp edges. Before installation the sealing elements must be oiled with system oil.

NOTES

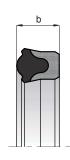
The permissible sealing gap values of K39 rod seal is given in the below table.

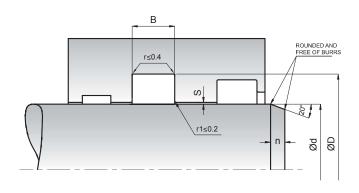
PERMISSIBLE SEALING GAP

Pressure (Bar)	Smax (mm)
150	0.2
250	0.1

Note: The largest sealing gap value occuring on the non-pressurized side of the seal does have a vital importance for the function of the seal and in this respect it is quite important to use the S value lower than the above indicated numbers.







KASTAŞ NO	d(f8)	D(H9)	B(-0/+0.2)	n
K39-020	20	28	6.3	2.5
K39-025	25	33	6.3	2.5
K39-028	28	36	6.3	2.5
K39-030	30	38	6.3	2.5
K39-030/2	30	38	8.5	3
K39-030/1	30	42	9	3
K39-035	35	43	6.3	3
K39-040	40	48	6.3	3
K39-045	45	55	8	3
K39-050	50	60	8	3
K39-055	55	65	8	4
K39-060	60	70	8	4
K39-065	65	77	9.5	4
K39-070	70	82	9.5	4

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